

Lightly lubricate the O-ring with Molykote 33 grease (or other extreme low temperature grease compatible with the applicable refrigerant and neoprene O-ring) and position in the body of the module.

Insert plunger into the solenoid tube (spring side up) and assemble to the body with the 4 tube screws, turning each screw two turns to start it in the order shown below (taking care not to pinch the oring). Once all 4 tube screws are in place and started, proceed to tighten them down one turn at a time in the same order, until they are snug.

Hansen tightens the tube screws to 2 Ft lbs. in the factory.

